

Amendments to the Claims

Claims 1-19 (canceled)

20. (original) A ninety-degree adhesive application machine comprising:  
a first section extending in a first direction;  
a transfer assembly attached to said first section;  
a second section attached to said transfer assembly, said second section  
extending in a second direction which is transverse to said first direction; and  
at least one adhesive applicator attached to said transfer assembly.

21. (original) The machine of claim 20 wherein said first direction is  
perpendicular to said second direction.

22. (original) The machine of claim 20 wherein said at least one adhesive  
applicator comprises at least one extrusion adhesive gun.

23. (original) The machine of claim 22 wherein said at least one extrusion  
adhesive gun comprises at least one hot melt adhesive gun.

24. (original) The machine of claim 20 wherein said transfer assembly  
further comprises:  
at least one transition cover;  
wherein said transition cover comprises at least one adhesive spanning  
opening.

25. (original) The machine of claim 20 and further comprising:

a controller operatively connected to said adhesive applicator.

26. (original) A bottle carrier comprising:

a first half;

a second half;

wherein said first half is foldingly attached to said second half about a spine fold line; and

at least one extruded adhesive strip adhering said first half to said second half on an adhesive line, wherein said adhesive line is transverse to said spine fold line.

27. (original) The bottle carrier of claim 26 wherein said adhesive line is perpendicular to said spine fold line.

28. (original) The bottle carrier of claim 26 wherein:

said bottle carrier comprises a first side and an opposing second side; and wherein said first side is a laminate film.

29. (original) The bottle carrier of claim 26 wherein:

said first half of said blank comprises a first portion and a second portion; and

said first portion is attached to said second portion by said extruded adhesive strip.

30. (original) The bottle carrier of claim 26 wherein:

said extruded adhesive strip comprises a hot melt glue.